

Work Order ID 55732

January 29, 2010 8:25:08 AM



Page 1

Item ID: D3206-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Pedal Arm

Start Date: 1/28/10 Start Qty: 10.00



Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 10.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *R*

Date: *01-29*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3206

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3206 ☐ Dwg Rev: A ☐ Prog Rev: A ☐ 2-
Deburr if necessary

4130.125

B10-2-3

16

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B10-2-3

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

=> Sida/ox

(15)

Pto ->

W/O: 55732		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/2/04	#120	Took Qty, #1 For QC inspection template	E	10/02/04	x1	h	S 10/02/04

Part No: D3206-1 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

[illegible]

January 29, 2010 8:25:08 AM

[illegible]

Customer:

[illegible][illegible]

1. The first step is to identify the problem or question that needs to be addressed. This involves understanding the context and the specific requirements of the task.

2. The second step is to gather relevant information and resources. This may involve researching existing solutions, consulting with experts, or collecting data.

3. The third step is to develop a plan or strategy. This involves breaking down the problem into smaller, manageable tasks and determining the sequence of steps to be taken.

4. The fourth step is to implement the plan. This involves carrying out the tasks identified in the plan, often in a systematic and organized manner.

5. The fifth step is to evaluate the results. This involves comparing the outcomes of the implementation against the original goals and objectives to determine the effectiveness of the solution.

6. The sixth step is to reflect on the process. This involves considering what worked well, what challenges were encountered, and what lessons can be learned for future tasks.

7. The seventh step is to communicate the findings. This involves sharing the results of the process with others, often through a report or presentation, to ensure transparency and accountability.

8. The eighth step is to document the process. This involves recording the steps taken, the resources used, and the outcomes achieved, which can be useful for future reference and learning.

9. The ninth step is to seek feedback. This involves asking others for their opinions and suggestions, which can help to improve the process and the final outcome.

10. The tenth step is to iterate. This involves repeating the process as needed, making adjustments based on feedback and new information, to continuously improve the solution.

[illegible]

112588

1:30.2 FINISH TIME:

3209

$\Rightarrow M = 10(0.2/10)$

115

9

[REDACTED]

6/10-02-10

15.

0.00

RESEARCH

Identify as per dwg & Stock Location: 191

0.00

Page 11 (15)

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Work Order ID 55732

January 29, 2010 8:25:08 AM

Page 3

Item ID: D3206-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Pedal Arm

Start Date: 1/28/10 Start Qty: 10.00

Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 10.00

Customer:

Reference:

Run Start

Approvals: Process Plan: Date:

Tooling: Date:

QC: Date: SPC (Y/N): Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/02/11

10/02/11

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

January 29, 2010 8:25:12 AM

Page 1

Work Order ID: 55732



Parent Item: D3206-1



Parent Item Name: Pedal Arm

Start Date: 1/28/10

Required Date: 2/08/10

Comments: IPP A 04.04.15 New issue KJ/RF
IPP Rev:B Now On Waterjet 06-12-13 JLM

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M4130NS.125		Purchased	No			100	sf	37.5000	1.8526	3.		



4130 Sheet .125 (11GA)

R10-2-3

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

37.5

103505

37.5

103505

16

W/O:		WORK ORDER CHANGES					
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DART AEROSPACE LTD		Work Order:	55732
Description: Pedal Arm		Part Number:	D3206-1
Inspection Dwg: D3206 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.191	+0.005/-0.001	.192	X			
Ø0.257	+0.006/-0.001	.258	X			
0.600	+/-0.010	.607	X			
5.350	+/-0.010	5.350	X			
3.350	+/-0.010	3.351	X			
1.400	+/-0.010	1.405	X			
0.610	+/-0.010	.618	X			

Measured by:	RB	Audited by:	8	Prototype Approval:	N/A
Date:	10-2-3	Date:	10/02/04	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.05	New Issue	KJ/JLM	[Signature]

W/O:		WORK ORDER CHANGES					
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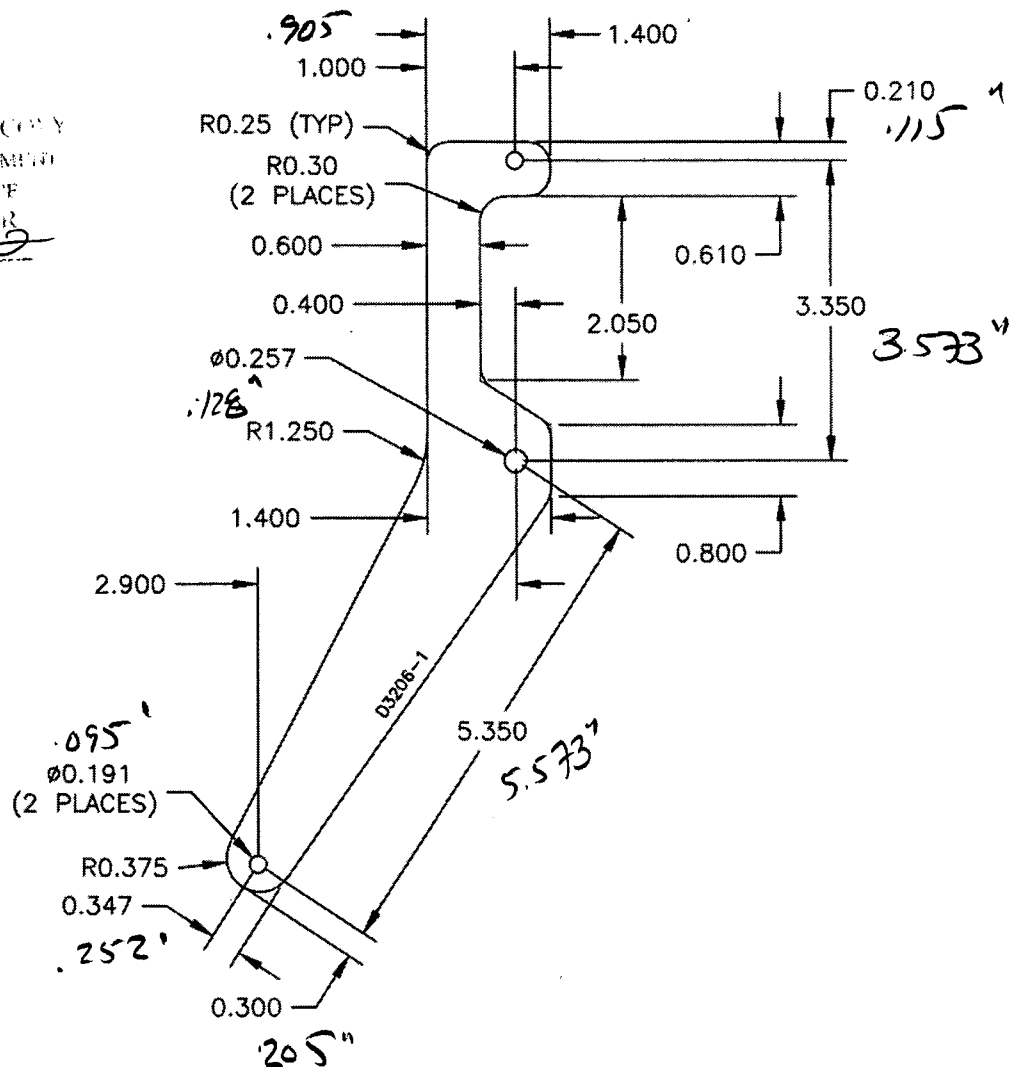
NOTE: Date & initial all entries

DART

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3206	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE PEDAL ARM	SCALE 1:2
A	04.01.27	NEW ISSUE	

RELEASED
04.04.05

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55730

**NOTES:**

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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